

Powerful Communication Function TC/SOFT Interface

A variety of alternative communication format: Communication rate: 1200~57600bps,

Date Bit: 7/8bit,

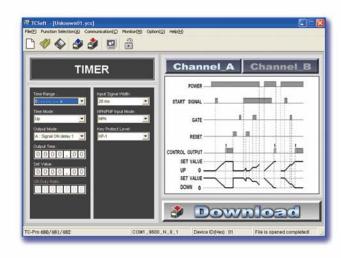
Parity check: N/O/E,

Stop bit: 1/2bit

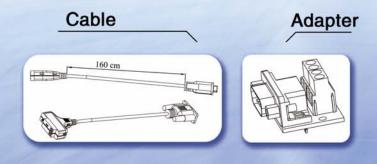
Free PC Software TCSOFT: Quick setting and real time monitoring

Support MODBUS protocol Connect all kinds of HMI/Text Display/OPC/ Self-made software

Support RS-232/RS-485/RS-422 communication interface mode

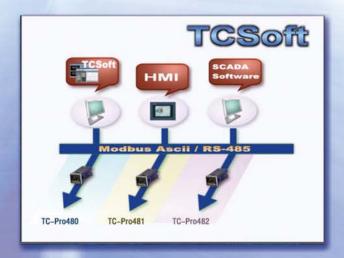


Accessories



Name	Model
9-pin Female D-sub cable for RS-232 connector, 1.5M Cable	CAB-090A232
9-pin Female D-sub cable for RS-485 connector, 1.5M Cable	CAB-090A485
9-pin Female D-sub cable for RS-422 connector, 1.5M Cable	CAB-090A422
9-pin male D-sub adapter for CAB-090A232/CAB-090A485/CAB-090A422	ADP-090401

Connect to PC



Model Number Legend

TC-Pro 48

1. Model

- 0: Multi-Function LCD Digital Timer
- 1: Multi-Function LCD Digital Counter/Tachometer
- 2: Full-Function LCD Digital Timer/Counter/Tachometer

2. Communication

- 3. Output S: Standard (no communication)
 - R: Relay
- 4. power supply A: AC100V~240V

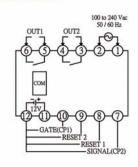
- C: Communication
- T: Transistor
- D: DC12V~24V,AC24V

/// List of Models

TC-Pro480 SRA	TC-Pro481 SRA	TC-Pro482 SRA
TC-Pro480 SRD	TC-Pro481 SRD	TC-Pro482 SRD
TC-Pro480 STA	TC-Pro481 STA	TC-Pro482 STA
TC-Pro480 STD	TC-Pro481 STD	TC-Pro482 STD
TC-Pro480 CRA	TC-Pro481 CRA	TC-Pro482 CRA
TC-Pro480 CRD	TC-Pro481 CRD	TC-Pro482 CRD
TC-Pro480 CTA	TC-Pro481 CTA	TC-Pro482 CTA
TC-Pro480 CTD	TC-Pro481 CTD	TC-Pro482 CTD

Note: The model with communication must be used by cable.

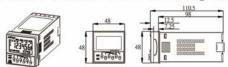
/// Wiring diagram



- AC100~240V/AC24V/DC12~24V, three optional power supply
- 12VDC external supply power can drive the external optical sensors, such as encoder, infrared switches etc..

/// Installation Dimension

Dimensions without flush mounting adapter

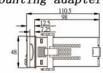


Note: M3 terminal screw (The effective length: 8mm)

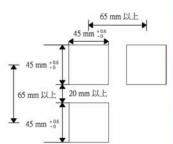
Dimensions with flush mounting adapter







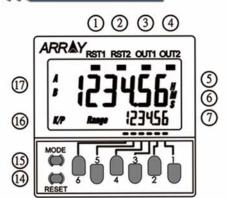
Panel Cutout



Note:

- 1. The mounting panel thickness should be 1.5mm.
- 2.To allow easier operability, it is recommended that adapters are mounted so that the gap between sides with hooks is at least 20mm.
- 3.It is possible to mount counters side by side, but only in the direction without the hooks.

/// Nomenclature



0000000

- 1) (2) Reset Indicator
- ③ ④ Control Output Indicator
- ⑤ Present Value (character height: 9 mm)
- ⑥ Display time unit (no display if choosing counter)
- ③ Set Value (character height: 4 mm)
- ® The first setting key
- The second setting key
- 10 The third setting key

- ① The fourth setting key
- 12 The fifth setting key
- (13) The sixth setting key
- Reset key
- (resets present value and output) 15 Mode key
- (changes modes and setting items)
- (6) Key Protection Indicator (the default value is OFF)
- (7) Set value (Range) A,B display

Series and Features



TC-PRO480 series

- ★ Multi- Function LCD Digital Timer
- Three timing methods: timer, twin-timer, 2-stage timer
- Up/down time mode
- 12 output modes altogether
- Min. input signal width: 1~20ms
- ◆ One-short output time: 0.01~9999.99s



TC-PRO481 Series

- ★ Multi-Function LCD Digital Counter/ Tachometer
- Five Counting Methods: 1-stage counter,
 2-stage counter, total counter, batch counter and dual counter
- Five Counting Modes: UP, DOWN, UP/DOWN A, UP/DOWN B, UP/DOWN C
- 12 counting output modes altogether
- Max. Counter speed: 30Hz or 5kHz
- ◆ Tachometer speed: 30Hz or 10kHz



TC-PRO482 Series

- ★ Full-Function Timer/Counter//Tachometer
- Can implement all functions of TC-Pro480 series and TC-Pro481 series